PROPERTIES OF PRODUCTS THAT NEED BE CONSIDERED FOR SUSTAINABILITY

* Indicates that MIPS (Material Footprint)¹ encompasses this property

• *"Indicates importance for chemicals*

MANUFACTURING (Ecological Rucksack)

- * " material intensity (process, product)
- * " water intensity process
- * " energy intensity (process, product)
- * " area intensity process, product
- * " renewable, natural resource inputs
- * "weight per unit and total production
- * size
- * " yields (product, side products)
- * "waste intensity (processes)
- * " refusal rate
- * " transport intensity
- * " packaging intensity
- "hazardous properties (process. Products)

MARKETING, USE, CONSUMPTION

- * " overall performance compared to functionally equivalent products
- * " material intensity
- * " water intensity
- * " energy intensity
- * " area intensity
- * " packaging, re-packaging intensity
- * " storing intensity
- * cleaning needs
- * self control, self optimization
- * " multi-functionality
- * potential for subsequent (different) uses
- * potential for joint (e.g. several families) uses
- "hazards (toxicity, eco-toxicity, physical dangers)

* "<u>longevity</u>

- * " robustness, reliability
- * availability of spare parts for extended time period
- * " surface properties
- * " anti-corrosivity, stability
- * repairability, exchangeability of parts
- * structure and ease to dis-assemble
- * " likelihood of material fatigue, de-composition
- * " adaptability to technical progress

AFTER ORIGINAL USE

- * " material- + energy needs for collecting and sorting
- * " re-usability
- * " usability for different purposes
- * " re-manufacturing potential for same use
- * "material composition and complexity (ease of re-cycling for chemical/metallurgical reasons)
- * "re-cycling potential

DISPOSAL

- * " material-+ energy inputs, surface needs (transport, sorting, disposing)
- combustion potential (usable energy outputs) potential for composting
- " impact on environment after disposal

I "Resource productivity in 7 steps", Wuppertal Spezial 41, ISBN 978-3-929944-80-8